

CLAIM AMENDMENTS

1 - 31. (canceled)

1 32. (currently amended) The method defined in claim
2 [[31]] 37 wherein the sleeper frames are secured to the supports
3 via their rigid steel structures.

1 33. (currently amended) The method defined in claim
2 [[28]] 37, further comprising the step of:

3 filling to each transverse side of the frame with ballast
4 after positioning the sleeper frames atop the piles.

34. (canceled)

1 35. (currently amended) The method defined in claim
2 [[34]] 37, further comprising the steps before positioning the
3 beams atop the piles of:

4 forming the longitudinal beams and providing each of them
5 with fastening profiles; and

6 securing the rigid steel structure to the profiles to
7 transversely fixedly space the beams and create the frames.

1 36. (previously presented) The method defined in claim
2 35, further comprising the step after forming the beams but before
3 securing the structure to the profiles of:

4 securing underneath each pair of beams a respective
5 flexible foil, the foil being stretched between the beams by
6 spreading the beams apart immediately prior to securing the
7 structure to the profiles.

1 37. (currently amended) A method of making a track
2 system, the method comprising the steps of sequentially:

3 a) prefabricating a plurality of sleeper frames each
4 including a pair of longitudinally extending rigid concrete beams
5 held together transversely by a rigid steel structure;

6 b) introducing pairs of concrete piles into grown soil
7 with steel girders fixed in the piles;

8 c) fixing transverse steel supports to the girders of the
9 piles;

10 d) positioning and fastening the prefabricated sleeper
11 frames on the steel supports;

12 e) casting a longitudinally extending body of concrete
13 between the beams around the steel structure and around upper ends
14 of the girders underneath the steel structure; and

15 f) after hardening of the cast concrete, mounting
16 longitudinally extending rails atop the beams.